SÄNTIS MALT

SWISS ALPINE WHISKY



MATURED IN UP TO 130-YEAR-OLD OAK BEER CASKS AT THE FOOT OF THE ALPSTEIN MOUNTAINS

THE FLOW OF TIME

OUR APPENZELLER SINGLE MALT REQUIRES PATIENCE

Good things come to those who wait. The same goes for our Santis Malt Whisky and the pure spring water that flows from the heart of the Alpstein mountains. Just as it takes years for the spring water to filter through the rock, the Locher family have been mastering the craft of brewing beer and maturing it in oak barrels for more than 130 years. These very barrels, together with the pure Alpstein spring water, lay the foundations for our multi-award winning Appenzeller Santis Malt Whisky.

1886

The Locher family start brewing beer in Oberegg. In 1886, the family takes over the brewery in Appenzell, which continues to run as a brewery and distillery today.

1999

After the ban on producing spirits from grain is lifted, Master Brewer Karl Locher, known for his creative range of beers, starts to make the Säntis Malt using spring water from the Alpstein mountains and oak barrels previously used for beer.

2002

Brauerei Locher AG launches its first products on the market, entering the history books as a pioneer of Swiss whisky production.

2003

Brauerei Locher AG starts using barley grown in high-altitude regions of Switzerland. This barley is characterised by its strength and vitality thanks to the extreme weather conditions in which it is grown.







2010

Whisky expert Jim Murray selects the Appenzeller Säntis Malt 'Dreifaltigkeit' as the European Whisky of the Year.

2011

Whisky Guide Switzerland votes Brauerei Locher AG Whisky Distillery of the Year.

2012

Brauerei Locher AG takes part in the prestigious International Wine & Spirit Competition (IWSC) in London for the first time. All whiskies entered are prize winners.

2013

Once again, all whiskies entered are awarded prizes by the IWSC. The 'Alpstein 2013 Special Edition' is the first whisky from a German-speaking country to win a gold medal. The 'Snow White Limited Winter Edition' is launched.

2014

The Säntis Malt 'Alpstein VIII' and 'Snow White 2' editions win Silver Outstanding awards from the IWSC in London for their unique quality.

2015

The 'Säntis Malt Germany N^2 2' edition is awarded gold and the 'Alpstein X' edition receives a Silver Outstanding award from the IWSC in London.

2016

Our 'Single Cask 1103', 'Himmelberg', 'Alpstein XI' and 'Alpstein XII' whiskies all receive Silver IWSC awards.

2017

Two new editions are added to the whisky liqueur range, namely the 'Apricot Malt Liqueur' and 'Plum Malt Liqueur'. Our 'Cask 8' and 'Cask 1208' editions receive Silver Outstanding awards from the IWSC, while our 'Snow White 4' whisky wins silver.

2018

The 'Alpstein XIV' and 'Snow White 5' editions win silver at the IWSC in London. The German ISW awards 'Alpstein XIV' a gold medal, and the 'Germany Nº3' edition a silver.

2019

The Säntis Malt Distillery celebrates the 20th anniversary of its first bottling of whisky. The 'Genesis' whisky, a limited edition which commemorates the origins and history behind the Säntis Malt casks, is released onto the market. The 'Alpstein XV' and the 'Genesis Nº1' whiskies are each awarded a silver medal at the IWSC Awards, while the 'Föhnsturm' and 'Snow White 6' editions bring home bronze. The new 'Golfer's Birdie Water' single malt whisky is launched.

2020

The 'Alpstein XVI' edition is awarded the silver medal at the IWSC London. The 'Golfer's Birdie Water' and 'Snow White 7' whiskies win bronze. The 'Genesis Nº2 Acolon Wine Cask Finish Edition' and the 'Pineau des Charentes Snow White 8 Cask Finish Edition' are released. 2020 also marks the launch of the new 'Bärli-Biber Whisky Liqueur' in cooperation with the family-run bakery Bischofberger AG in Weissbad.

2021

Launch of the 'Single Cask Exploration' Series celebrating the diversity of the casks in our cellar. Introduction of the 'Snow White 9', 'Genesis Nº3' and 'Alpstein XVII' Editions. Gold Award for the 'Liechtenstein' Edition in the Swiss Spirits Review and Silver for 'Genesis Nº2'. The IWSC London presents a Silver Award to 'Alpstein XVII', 'Rum Cask' and 'Genesis Nº2', as well as Bronze to 'Snow White 8'. Numerous recognitions at the UK World Liqueur Awards, including two Gold and World's Best Awards. The Gull 'Coldbrew & Whisky Liqueur' in the Coffee Liqueurs category and our 'Apricot Malt Liqueur' in the Whisky Liqueur category. The 'Marwees' Edition excelled and won a Gold Award as well as Best Swiss Cream-Liqueur.





THE SOUL OF WHISKY

CHARACTER COMES FROM WITHIN

The shine of the copper pot still, the gentle flow of the heart of the run, the earthy aromas of the warehouse. The production of our unique Santis Malt engages all of our senses. However, the true soul of our whisky comes from within. Inside the barrel, the whisky develops its true character — a character unlike any other.

We use only the purest spring water

The water for our Säntis Malt flows gently from the rocks at the foot of the Alpstein mountains, providing us with our very own private water source. In terms of mineral content, the water is soft and pure, meaning that it needs no harsh chemical treatment before we use it. This purity has a decisive influence on the taste of our whisky.

Swiss mountain gold

Another important ingredient for our Säntis Malt is the malted barley that is grown for us by 35 Swiss farmers in the highest regions of Switzerland. This variety of barley is characterised by its strength and vitality, which it gains from its late ripening and the extreme weather conditions in the mountains. But it doesn't stop there because the barley is doublebarrelled: Aside from being perfect

for our whisky, growing the crop helps the Swiss mountain farmers to maintain their livelihoods – a crop that's definitely worth its weight in gold!

Patience is a virtue

It takes real skill. During distillation, the stillman waits patiently for the exact moment that he can separate the heart of the run from the rest of the distillate. His knowledge and experience are not only needed during distillation, but also during maturation. He will use his expertise to carefully select the correct barrel, decide on the period of maturation and judge the influences which air pressure and climate will have on the whisky. Last, but most certainly not least, he will use his pronounced sense of smell and taste to decide when the whisky is ready to be bottled.

Maturation in oak-wood barrels

The oak barrels in the warehouse at Brauerei Locher protect the heart of our Säntis Malt. The barrels started their journey 60 to 130 years ago and have absorbed decades worth of beer aromas. They now give our whisky its extraordinary character. Finishing the whisky is done in wooden casks from all over the world, for example casks previously used for port, sherry, bourbon, sweet wines, Pinot Noir and numerous other specialities. They are responsible for the final character of each Säntis Malt Edition and give each one a unique finishing touch.











SOMETHING FOR EVERYONE

OUR CREATIVITY KNOWS NO BOUNDS



EDITION SIGEL

Alc. 40% vol 4cl, 20cl, 50cl, 70cl

Maturation in oak beer barrels that are over 130 years old gives our Säntis Malt 'Sigel Edition' its unique flavour. Whisky connoisseur Jim Murray describes it as a single malt with "an exclusive aroma and one that melts on the tongue, combining a juicy fruitiness with a light spiciness. Vanilla flavours compliment oak flavours in the most amicable way possible."



EDITION HIMMELBERG

Alc. 43% vol 4cl, 20cl, 50cl, 70cl

Like all our whiskies, the spring water for our Säntis Malt 'Himmelberg Edition' originates from the Alpstein. The secret to this whisky lies in transferring it from a beer barrel into various wine casks during maturation. Independent whisky consultant Julia Nourney describes it as a "light and fruity whisky, with spicy and woody aromas whose true character is best tasted on the roof of the mouth."



EDITION DREIFALTIGKEIT

Alc. 52% vol 4cl, 20cl, 50cl, 70cl

Malting the barley used for this whisky over the fire with peat from the Appenzell moor gives it its unique smoky flavour. The 'Dreifaltigkeit Edition' (meaning 'trinity') was chosen by Jim Murray as the European Whisky of the Year 2010. He added, "What we have here is a whisky of such a controlled yet immense quality that one simply has to enjoy this whisky."



EDITION LIECHTENSTEIN

Alc. 53% vol 20cl, 50cl

A typical Säntis Malt with a 'princely' finish. Traditionally aged for five years in historical, sometimes over 100-year-old oak beer casks, the Säntis Malt 'Liechtenstein Edition' goes on to mature and soak up the goodness of select red wine casks from the Princely Wine Cellar of the Prince of Liechtenstein Foundation for several more years.



GOLFER'S BIRDIE WATER

Alc. 46% vol 20cl, 50cl

An alluring blend, this single malt whisky marries the pungent-sweet notes of decades-old beer casks with the delicate fruitiness of former sherry casks.



BÄRLI-BIBER WHISKY LIQUEUR

Alc. 35% vol 20cl, 50cl

This one-of-a-kind liqueur was conceived together with the family-run Bischofberger AG in Weissbad, which has been baking the delicious 'Biber' filled gingerbread cookies for over 70 years. Choice Appenzeller Säntis Malt Whisky adopts exquisite 'Biber' spices to create an aromatic, fiery explosion that will keep you warm even on the coldest winter's eve.



EDITION ALPSTEIN

Alc. 48% vol 50 cl

The Säntis Malt 'Alpstein Edition' acquires its award-winning quality from the moment it is poured into the former beer barrels. To finish the whisky, it is transferred into casks formerly used to hold bourbon, port or sherry. Every cask provides a unique flavour which is reflected in the whisky. This edition is produced as a continued limited edition.



FÖHNSTURM

Alc. 46% vol 50 cl

A mixture of various flavours. After being aged for between four to five years in beer barrels, our 'Föhnsturm' whisky is finished for just a few months in wine casks. Flavours from different wine casks give it both sweet and fruity notes. The whisky is bottled when the distinct aromas of maturation are prominent but the sweet, fruity notes of the finishing process come through.



SNOW WHITE

Alc. 48% vol 50 cl

Every year we are pleasantly surprised by the new design and fruity finish of the winter edition, of which just 2,000 bottles are produced — a single malt whisky, matured in a beer barrel and completed in casks that were previously filled with various fruit spirits. Whether the 'Snow White' has a prune, pear, cherry, apricot or orange finish, the whisky and fruit flavours complement one another perfectly.



EDITION MARWEES

Alc. 18% vol 4cl, 20cl, 50cl, 70cl

Our 'Marwees Edition' is made from our award-winning Säntis Malt 'Sigel Edition'. Adding thick cream to this whisky after maturation transforms it into a delicious delight. A sweet drink with nougat and caramel flavours, a creamy consistency and a pleasant, soft finish.



APRICOT MALT LIQUEUR

Alc. 35% vol 4cl, 20cl, 50cl

A sweet, fruity creation, made by combining Säntis Malt whisky matured in beer barrels with aromatic apricots. It is fruity on the nose with apricot aromas plus a hint of juicy peach. Delicate almond and rose water aromas also come through. On the palate, this liqueur gives brandy-soaked apricot flavours backed up by a gentle sweetness. There is a surprisingly strong, long-lasting finish as seldom experienced with a liqueur.



PLUM MALT LIQUEUR

Alc. 35% vol 4cl, 20cl, 50cl

Our 'Plum Malt Liqueur' is matured in old beer barrels and later combined with plums, giving it a delicate yet mature aroma. Fruity flavours dominate, but it packs a good punch. The taste is rounded off with a hint of the soft, spicy touches of clove and cinnamon. This liqueur has a finish with a delicate sweetness like that of dried fruit.



PRIVATE CASK

BOTTLING TAILORED TO YOUR PERSONAL TASTE

Impress your friends, customers and partners with a unique private cask, tailored to your taste. Simply choose your favourite from a specially selected range of casks and we'll do the rest. We'll bottle your whisky and add personalised hand-numbered labels to each bottle. For this service, pay us a visit at our warehouses in Appenzell or ask about the cask samples currently available. Private Cask — unique and limited.



| PRIVATE CASK S Nº | SELECTION |
|--|--------------|
| | |
| | |
| | |
| | |
| | |
| Finish: | Alk. 48% vol |
| Bottled: | Age Years |
| Brauerei Locher AG CH-9050 Appenzell www.saentismalt.com | 50cl |

Labels

Private Cask silver silkscreen printing with a paper label on the back. Also available with paper labels on the front and back of the bottle. Labelling can be personalised with your name, your own text, colour or logo.

Bottles numbered by hand.



Whisky

Matured in former beer barrels, true to Säntis Malt tradition, and finished in a variety of different types and sizes of cask. Maturation lasts from 5 to 7 years. Bottling strength 48% alcohol by volume.

Types of whisky: choose from both peated and non-peated editions.

Types of cask: Sherry, port, Madeira, brandy, Vin Santo or red wine. Others depend on availability.

Bottles

Bottled in original Santis Malt 50 cl bottles. Available with either silver silkscreen printing or individually designed, high-quality paper labels on the front of the bottle.

Price

Determined upon request, depending on quantity, age, bottled strength and type of cask.

Example: 50L Sherry Private Cask, five to six years old, 100 bottles each 50 cl, 48% alcohol by volume.

Cask Purchase

Starting from 100 bottles.

As a 50L Private Cask or as a part of a large cask.

Why Private Cask Bottling?

Unique and limited Single Cask bottling, sampled and selected by you.

Strong customer loyalty as a result of your own personalised label.

Exclusive limited specialities. Only commercially available to a limited extent.

Upon request, we can also carry out finishing in your own cask at our premises.

SPIRIT OF THE MOUNTAINS

SOME WHISKIES ARE WORTH TREKKING FOR

The highest-elevation Whisky Trek takes you deep into the Swiss Alpstein mountains. Each leg of the trail ends in a mountain tavern where a Säntis Malt Whisky is maturing. The location of the mountain tavern will directly impact the taste and colour of the whisky, making each one different. Each mountain chalet's own house whisky is served to drink or to take home in collector bottles, filled and signed by the cask-keeper in the tavern.





The trek comprises 26 stops in the Alpstein mountains. Each leg of the journey ends at a mountain tavern, where an individually stored whisky is available to drink or to take away in 10 cl or 50 cl collectors' bottles after being filled in the tavern and signed by the tavern's cask-keeper.

Each edition of Santis Malt is named after a mountain formation in the Alpstein massif. It is here that the 26 mountain taverns are also located where our Single Malt is stored in oak barrels and offered to drink or to take away in collectors' bottles. The idea to mature whisky, not only in oak casks from all over the world, but also in various different mountain taverns, is a prime example of regional collaboration anchored in the history of the area.

Each cask is unique

Each of the whiskies on offer in the taverns has a unique taste, even though each one starts with the same Single Malt. Factors such as altitude, temperature and warehouse and weather conditions are responsible for changes in the way whisky matures. This means that the whiskies from the 26 mountain taverns will all be different, varying in aroma, colour and flavour.

Whisky Trek

Each of the 26 Single Malts is bottled exclusively in its own specific mountain tavern and is therefore only available at this location. For whisky lovers, that means donning your hiking boots and setting off into the wonderful world of the Alpstein

mountains. This is the only way to get to these unique fine whiskies. Each whisky is accompanied by an impressive presentation box to remind you that some whiskies are worth trekking for.

Further information about the highaltitude Whisky Trek is available at the 'Brauquöll' Visitor Centre in Appenzell and at saentismalt.com. The various mountain taverns are also listed there, as is a film presented by Marco Fritsche about his Whisky Tour.







Degustation set

Marwees, Himmelberg, Sigel, Dreifaltigkeit

4x4cl



Dispenser
Contains 15 small bottles
Himmelberg, Sigel, Dreifaltigkeit or Marwees
15x4cl



Gift box
Available for all editions of
Säntis Malt and Liqueurs
50 cl



Gift box with window
Available in 2x20 cl, 4x20 cl and 2x20 cl
plus two 'Arcus' glasses for all available 20 cl bottles.



Small wooden case for 1 to 3 x 20 cl and 'Arcus' Säntis Malt glasses Choose from all the available 20 cl editions



Small wooden case with glass lid
1 bottle and 2 whisky tumblers
Choose from all the available 50 cl editions
50 cl



Hipflask set
1 hipflask and 1 bottle
available for all 20cl bottles
20cl

MOMENTS OF PLEASURE

THE MOST BEAUTIFUL OF GIFTS COME FROM NATURE

Nature provides us with raw materials such as water, grain and wood. That is all we need to produce our Appenzeller Single Malt. An unprocessed, natural gift. Therefore, we take great care when handling our Santis Malt. Below are some of the specially arranged sets, accessories and glasses to accompany our whiskies and showcase their elegance.



Black gift pack for 1 Private Cask Edition 50cl



Nosing Set
1 bottle and 2 glasses, available for all 50 cl editions
50 cl





Säntis Malt 'Gwondetröckli', 4x 10cl
Our 'Gwondetröckli' set features four exquisite
single-cask whiskies from various cask types. These
highlight the impact that various types of wood
and casks can have on the final product.



A VISIT TO THE STÖBLI

IMMERSE YOURSELF IN A NEW WORLD OF FLAVOURS

What do we mean by the impressive nuances of honey, vanilla, fruit and peat? How does chocolate go with whisky? And how do we taste the minute differences between the individual whiskies? Passionate whisky lovers get answers to their questions and can discover their own personal favourites with a tasting in our cosy Appenzell Whisky Stöbli.

Whisky Degustation

Nuances such as honey, vanilla, fruit, peat, wood and more. These are just some of the flavours and aromas we can recognise from our Säntis Malt. We introduce the aromas of our fine spirits in the Appenzeller Whisky Stöbli. The Säntis Malt whisky degustation trains the senses, allowing you to get a little more familiar with our whisky with each sip. (Duration approx. 90 min.)

Location: Brauquöll Visitor Centre Group size: 8 – 16 persons

Minimum age: 18

Registration: required

Price: CHF 40 per person

Registration: required
Price: CHF 40 per person
Whisky tasting for individuals:
last Thursday of the month at 6 p.m.
Registration: required

Price: CHF 40 per person Minimum price for the Whisky Degustation CHF 320.00

Malt'n Choc-Degu

Whisky and chocolate – a harmonious duo! Various different Săntis Malt editions are partnered with delicious Grand Cru chocolates in this tasting.

Location: Brauquöll Visitor Centre Group size: 8 – 16 persons Minimum age: 18 Registration: required Price: CHF 53 per person Minimum price for the Malt'n Choc-Degu CHF 424.00

Information and Degustations

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Our Visitor Centre takes adventureseekers to a fascinating world of beer and whisky. There you will find out how we create our Appenzell beer and Säntis Malt from pure spring water straight from the spring and high-quality raw materials through our audio tour.

Take a trip back in time in the historic hop cellar, where you will view a short film about the brewery. The small museum also brings past times back to life.

There is also a shop in the Visitor Centre where you are more than welcome to browse for the perfect gift for yourself or to take home for friends and family.

Individual guests

Individual persons are welcome at any time and will be given a free audio guide for the tour (available in German, French, Italian and English). We recommend allowing approx. 40 minutes for a visit. Please be aware, in peak season waiting time is likely to be longer.

Groups

For registered groups of 8 to 50 people, we would be delighted to organise an Appenzell Beer Degustation in our historic Gnoss-Stöbli or a Säntis Malt Whisky Degustation in the cosy Whisky Stöbli following the tour. The duration of the tour, including degustation, is approx. 90 minutes.

Come join us!







Säntis Malt Distillery

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Visitor Centre

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